



# Microcontrol System and Intelligent DIO

JAYAKUMAR R R INTELLIGNET DEVICES LEAD IIOTM 27<sup>th</sup> FEB 2024

expanding **human possibility**®



PUBLIC

# Agenda

1

Micro800™  
controllers

2

Connected  
Components  
Workbench™  
software and  
Micro800™ controller  
enhancements

3

MQTT version 2  
update

4

Modernize your  
machines with  
Micro800™  
controllers

5

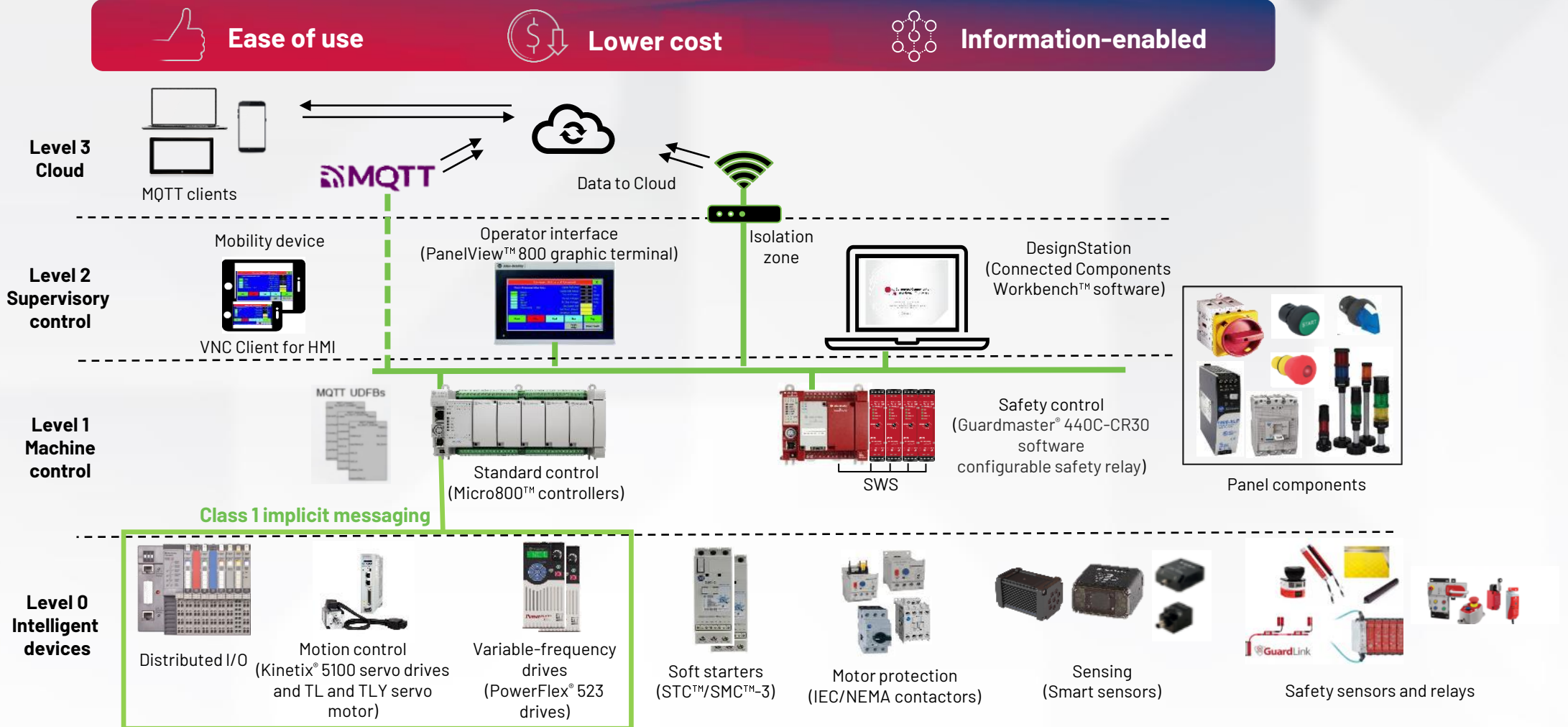
Intelligent DIO



**Rockwell  
Automation**

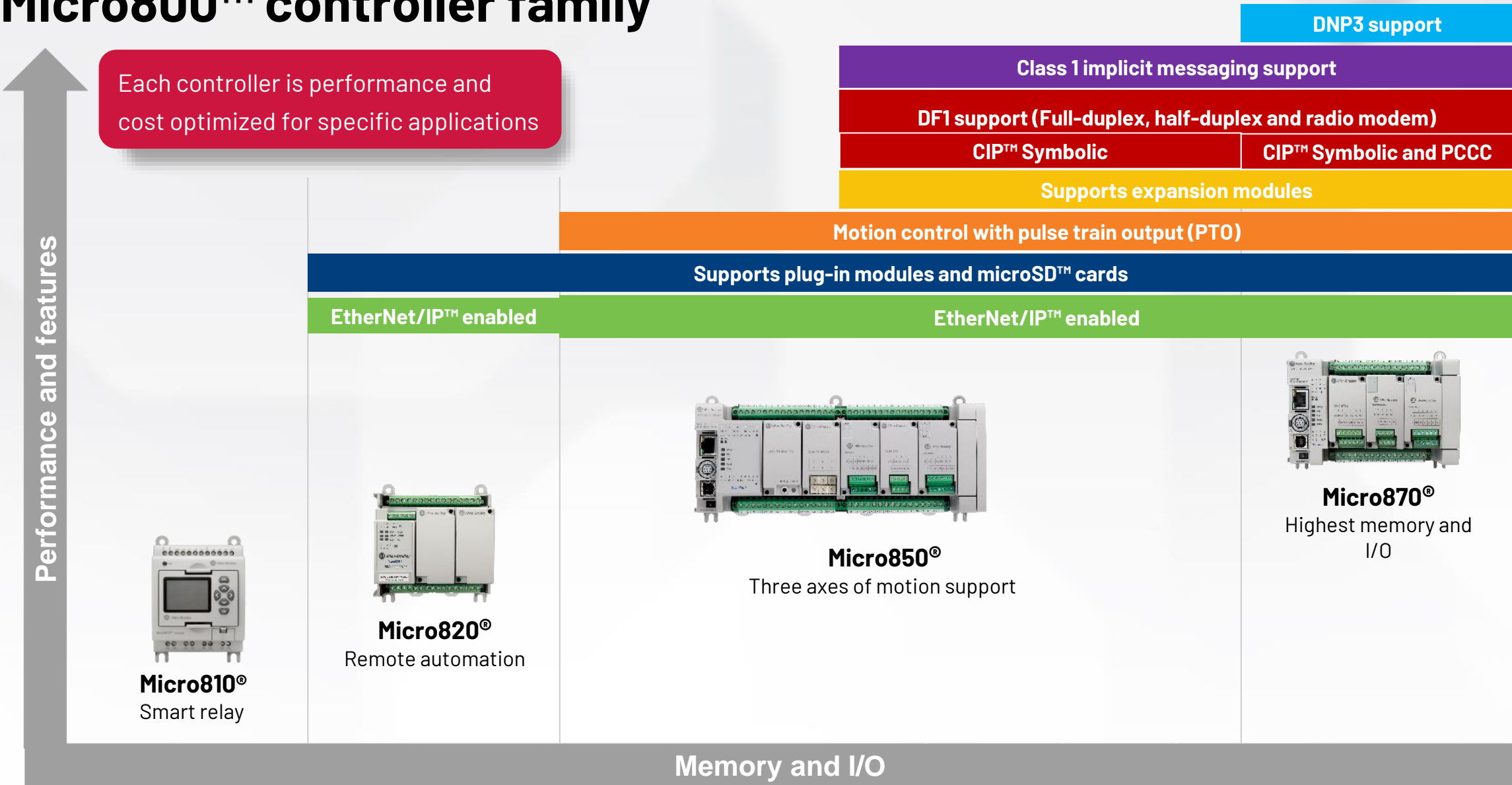
Micro800™ controllers

# Overview of Micro Control System





# Micro800™ controller family



# Micro800 Controller Comparison

## Feature Comparison

Attribute	Micro810	Micro820	Micro850		Micro870
	12-point	20-point	24-point	48-point	24-point
Communication ports, embedded	USB 2.0 (with USB adapter)	10/100 Base-T Ethernet port (RJ45) RS-232/RS-485 non-isolated combo serial	USB 2.0 (non-isolated) RS-232/RS-485 non-isolated combo serial 10/100 Base-T Ethernet port (RJ45)		
Embedded digital I/O points <sup>(1)</sup>	12	19	24	48	24
Base analog I/O channels	Four 24V DC digital inputs are shared as 0...10V analog inputs (DC input models only)	One 0...10V analog output Four 24V DC digital inputs can be configured as 0...10V analog inputs (DC input models only) and via plug-in modules	Via expansion I/O and plug-in modules (see page <a href="#">12</a> and <a href="#">13</a> )		
Number of plug-in modules	0	2	3	5	3
Maximum digital I/O <sup>(2)</sup>	12	35	132	192	304
Expansion I/O supported	—	—	All expansion I/O modules (see page <a href="#">12</a> )		
Ethernet node supported <sup>(3)</sup>	—	—	8		
Types of accessories or plug-ins supported	LCD display with backup memory module USB adapter	Most plug-in modules (see page <a href="#">13</a> for selection and exceptions)			
Power supply	Embedded 120/240V AC and 12/24V DC options	Base unit has embedded 24V DC power supply, optional external 120/240V AC power supply available			
Basic instruction speed	2.5 μs per basic instruction	0.30 μs per basic instruction			
Minimum scan/cycle time <sup>(4)</sup>	<0.25 ms	<4 ms	<0.25 ms		
Software	Connected Components Workbench™ <sup>(5)</sup>				

# Micro Control System



## Reduce design time

- Broad product portfolio to solve various machine application requirements
- Selection tool to aid in selecting the right control system
- Available popular configuration drawings for design reference



## Reduce development time

- One software to integrate all devices together
- Simulation tool to aid in development and testing
- Large sample code availability to aid in development
- Direct tag referencing between controller and HMI
- MicroLogix™ Converter Tool for modernization



## Reduce deployment/maintenance time

- Common EtherNet/IP network helps to reduce commission time with easy hardware configuration
- Integration with Emulate3D™ software to detect any possible deployment issue
- Ease of configuration to connect to enterprise-level communication

# Micro800™ controllers

Scalable Micro controllers for right-sizing application needs



## PORTFOLIO EXPANSION

Version 12 or earlier

### Creating a scalable micro platform

- Expansion of portfolio up to Micro870° controllers for scalable coverage of applications
- Expanding plug-in and expansion I/O



## IMPROVE PRODUCTIVITY AND SUPPORTABILITY

Version 20.01

### Refresh of Micro850° and Micro870° controllers

- Improved controller performance
- Increased security
  - Password encryption
  - Access authentication in DNP3
- Expanded protocol support
  - DF1 for legacy communications
  - DNP3 for Water/Wastewater industry



## ENHANCED CAPABILITIES

Version 21

### Expand capabilities

- Integration of Kinetix® 5100 and PowerFlex® 520 series drives over EtherNet/IP



## ENHANCED CAPABILITIES

Version 22

### Support Water/Wastewater industry

- Conformal coating for Micro870° DNP3 catalog, 2080-24QWBNK

### Build resiliency

- Improve security robustness
- Reduce product lead time

### Support MicroLogix™ migration

- Retain legacy communications with PCCC support to communicate to MicroLogix™ and HMI
- Enhanced HMI and SCADA communications over CIP

Continue to focus on **capabilities** and **performance** improvements to meet digital transformation requirements



# Connected Components Workbench™ software changes

Version  
**20.01**

Mar 2022

Programs new hardware, increase communication options, enhances security and improves performance

Version  
**21**

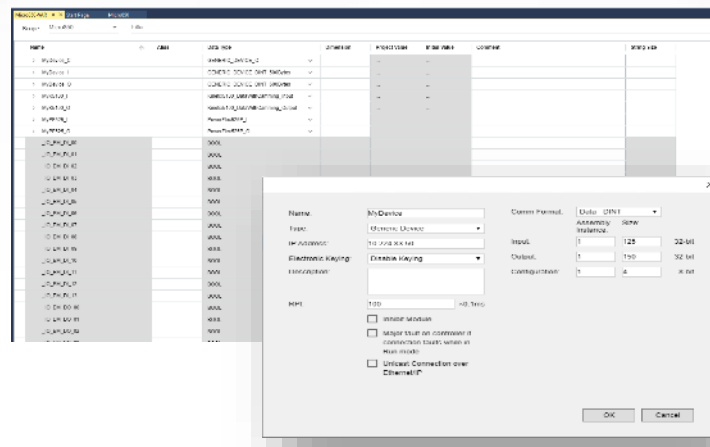
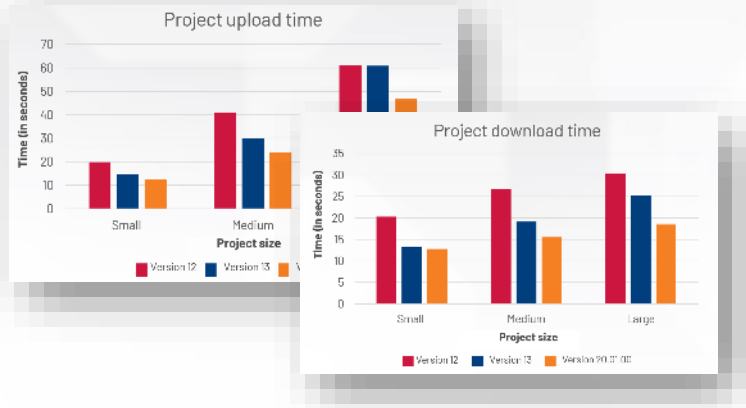
Nov 2022

Supports networked device communication

Version  
**22**

Dec 2023

Improves migration



**Legacy address mapping**

Controller - MicroLogix Mapping

File Number	Variable Name	Data Type	MicroLogix File Type
7	Value2	INT[0..10]	N
8	Value1	INT	B
9	Temp1	REAL[0..10]	F
10	value3	DINT[0..20]	L

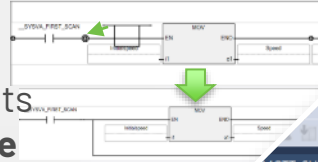
**Bit level commenting**

Name	Comment
PUMP1	
PUMP1 RUN	Pump 1 Run status
PUMP1 STOP	Pump 1 Stop status
PUMP1 FAULT	
PUMP1 FREQ...	

# Recap on software version 21 productivity improvements

## Branching function

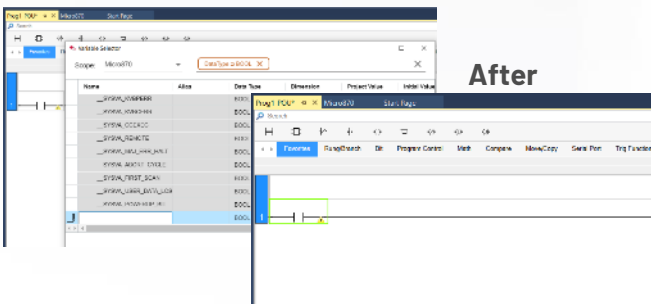
- Branch in Connected Components Workbench™ software **cannot be dragged**
- Instructions must be **added into the branch** to grow it
- Press Ctrl+7 when selected on instruction for shortcut



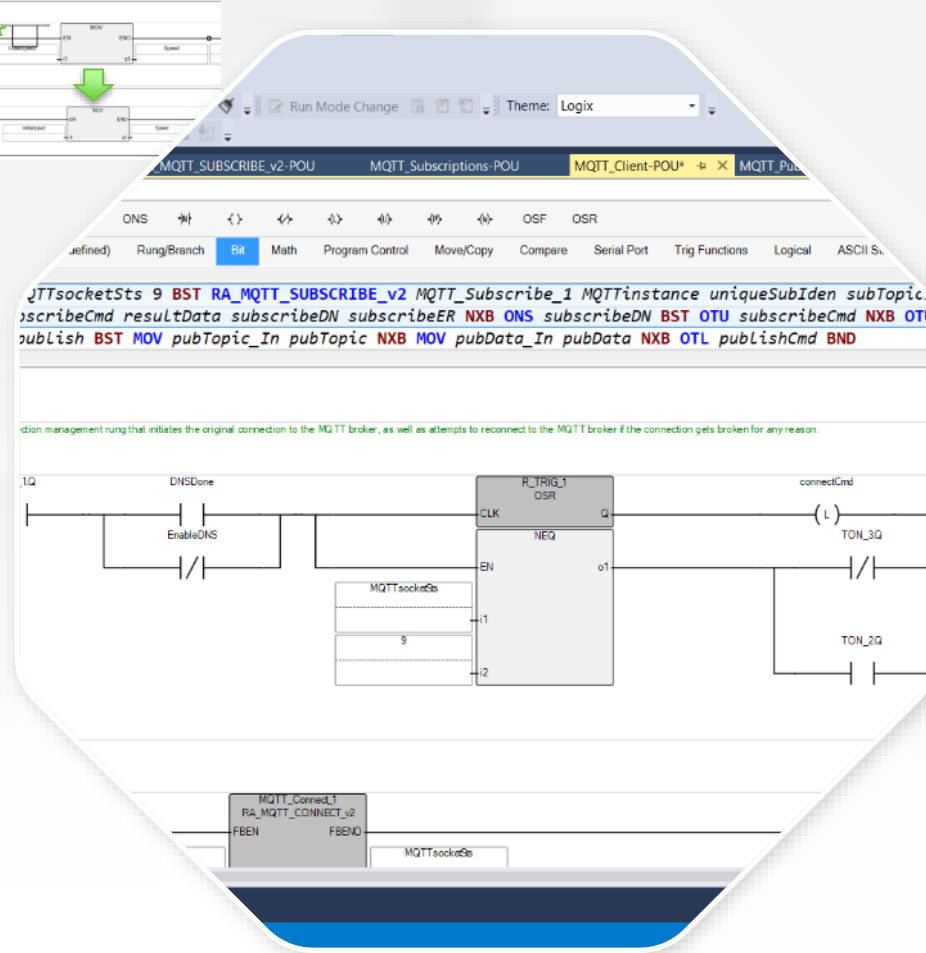
## Removal of the automatic Variable Selector pop-up when adding contact

- Allow direct entry of tag variable name after adding instruction

Before

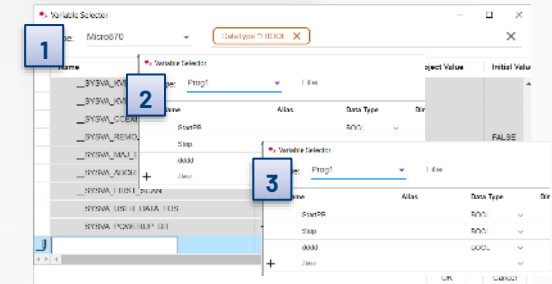


After



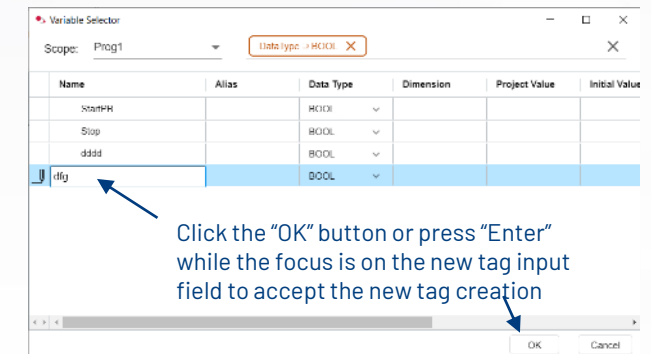
## The Variable Selector remembers and opens the last selection by the user

- Remove the need to change scope every time the variable selector is invoked



## Simplify tag creation

- The OK button can be pressed after the tag name is entered



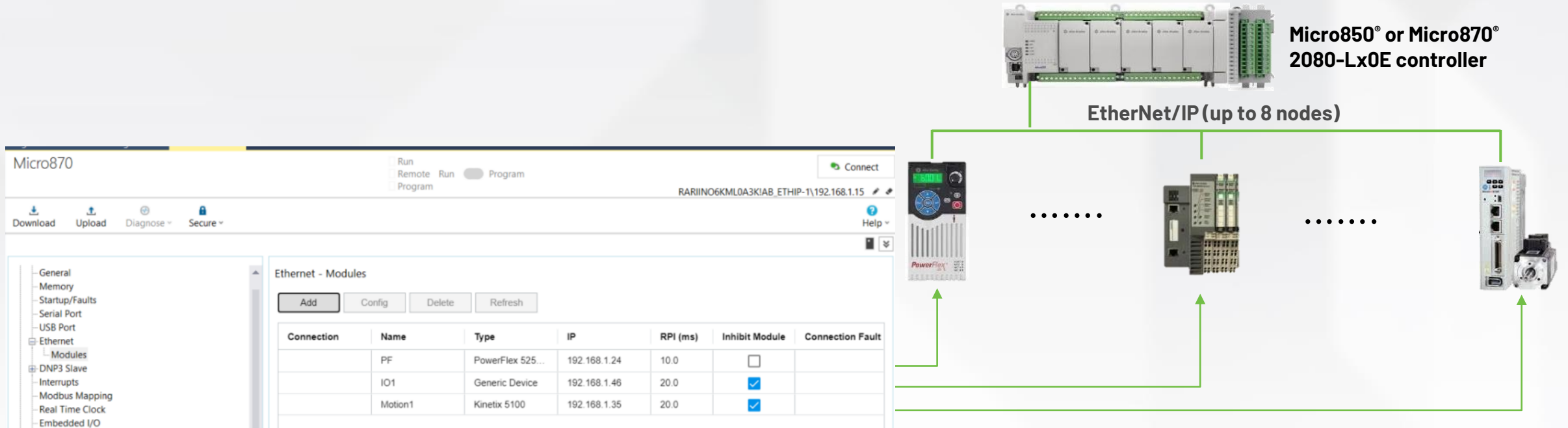


**Rockwell  
Automation**

# Connected Components Workbench™ software and Micro800™ controller enhancements

# Remote node connectivity over EtherNet/IP

Connected Components Workbench™ software version 22 and Micro800™ controller firmware revision 22 enhancements



Micro850® or Micro870®  
2080-Lx0E controller

EtherNet/IP (up to 8 nodes)

Micro870

Run Remote Run Program  
Download Upload Diagnose Secure

RARIINO6KML0A3KIAB\_ETHIP-1\192.168.1.15

Ethernet - Modules

Connection	Name	Type	IP	RPI (ms)	Inhibit Module	Connection Fault
	PF	PowerFlex 525...	192.168.1.24	10.0	<input type="checkbox"/>	
	IO1	Generic Device	192.168.1.46	20.0	<input checked="" type="checkbox"/>	
	Motion1	Kinetix 5100	192.168.1.35	20.0	<input checked="" type="checkbox"/>	

- Improves Class 1 communication fault feedback
- Added the Major fault on the controller if connection fault happens in RUN Mode
- Same experience as Logix implementation

**Connection**

Requested Packet Interval (RPI):  ms

☒ Unicast Connection over EtherNet/IP

☐ Inhibit Module

☐ Major fault on controller if connection faults while in Run mode

Connection Fault:

# Remote node connectivity over EtherNet/IP using Generic Profile

Connected Components Workbench™ software version 22 and Micro800™ controller firmware revision 22 enhancements

- Additional sample codes created to support Class 1 connection to the following devices:
- PowerFlex® 755 drives
  - Typical bit control (Start/Stop/Jog/Fault Reset/FWD/REV/etc.)
  - Speed Command
  - Status feedback (Ready/Active/Faulted/Accelerating/Decelerating/At Speed/etc.)
  - Speed feedback
  - Datalink example for REAL value
  - Datalink example for DINT value

General		Comm Config	
Name:	<input type="text" value="PF755"/>	Comm Format:	<input type="text" value="Data - DINT"/>
Type:	<input type="text" value="Generic Device"/>	Assembly Instance:	
IP Address:	<input type="text" value="192.168.1.18"/>	Size:	
Electronic Keying:	<input type="text" value="Disable Keying"/>	Input:	<input type="text" value="1"/> <input type="text" value="19"/> 32-bit
Description:	<input type="text"/>	Output:	<input type="text" value="2"/> <input type="text" value="18"/> 32-bit
		Configuration:	<input type="text" value="6"/> <input type="text" value="0"/> 8-bit




# Daylight Saving function

Connected Components Workbench™ software version 22 and Micro800™ controller firmware revision 22 enhancements

- Applicable to Micro820® project version 14, and Micro850® L50E and Micro870® L70E project version 22
- When checked, the controller internal clock or Real Time Clock (RTC) in the Memory module or SD card plug-in will increase by one hour
- Supports ease of time reference changes

Controller - Real Time Clock

 Date and time are only available when connected to controller.

Battery: Not Available

Date: Not Available

Time: Not Available

[Set Date/Time...](#)

☐ Allow real time clock to be changed in run mode

☐ Enable firmware real time clock

☐ Adjust for Daylight Saving (+01:00)

Selection

2080-LC20-20QBB(R)

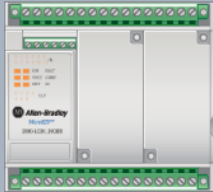
Version: 14 ▾

**Description:**

Micro820 0, 12 24  
analog inp termist  
24V DC So but

**Additions:**

- Bra 7 e: Allen
- Sub Micro8
- Typ 6 iller
- Special Features: 2 support up to 32G



Active

# Bit level commenting

Connected Components Workbench™ software version 22 enhancement

- Applicable to Micro820® project version 14, and Micro850® L50E and Micro870® L70E project version 22
- Provides bit level comments for application-related needs
- Provides backward support on commenting to MicroLogix™ users

## Commenting function at structure level

▼ Pump	Pump		
Start	BOOL	▼	Start Signal
Stop	BOOL	▼	Stop Signal
Error	BOOL	▼	Error Signal
Freq_Command	REAL	▼	Pump Speed

## Commenting function at variables level

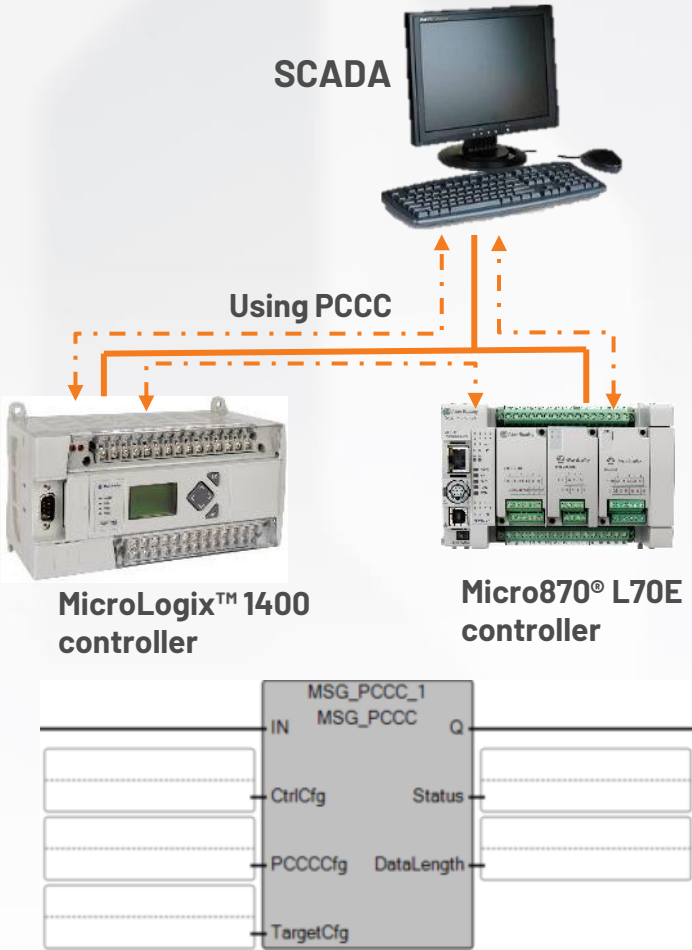
Name	Comment	Alias	Data Type
▼ Pump1			Pump ▼
Pump1.Start	Start Signal		BOOL
Pump1.Stop	Stop Signal		BOOL
Pump1.Error	Error Signal		BOOL
Pump1.Freq_Command	Pump Speed		REAL
▼ Pump2			Pump ▼
Pump2.Start	Start Signal		BOOL
Pump2.Stop	Stop Signal		BOOL
Pump2.Error	Error Signal		BOOL
Pump2.Freq_Command	Pump Speed		REAL
▼ Status			INT ▼
Status.0	Start		
Status.1	Stop		
Status.2	Error		

# PCCC support

Connected Components Workbench™ software version 22 and Micro800™ controller firmware revision 22 enhancements

- Applicable to Micro870® L70E project version 22
- Native PCCC instruction support in Micro870® L70E controller, which provides Read and Write from Micro870® L70E to MicroLogix™, HMI and SCADA program
- Micro870® L70E controller supports additional commands to respond in PCCC

PCCC commands		PCCC instructions	Automatic response if query
SLC Typed Read	Command 0F, Function A2 - protected typed logical read with three address fields (file, element, sub-element)	Yes	Yes
SLC Typed Write	Command 0F, Function AA - protected typed logical write with three address fields (file, element, sub-element)	Yes	Yes
Protected Typed Logical Read	With 2 address fields: Command 0F, Function A1 - protected typed logical read with two address fields (file, element)	No	Yes
Protected Typed Logical Write	With 2 address fields: Command 0F, Function A9 - protected typed logical write with two address fields (file, element)	No	Yes
	With 4 address fields: Command 0F, Function AB - protected typed logical write with four address fields ((file, element, sub-element, bit mask: for writing individual bits within an integer)	No	Yes



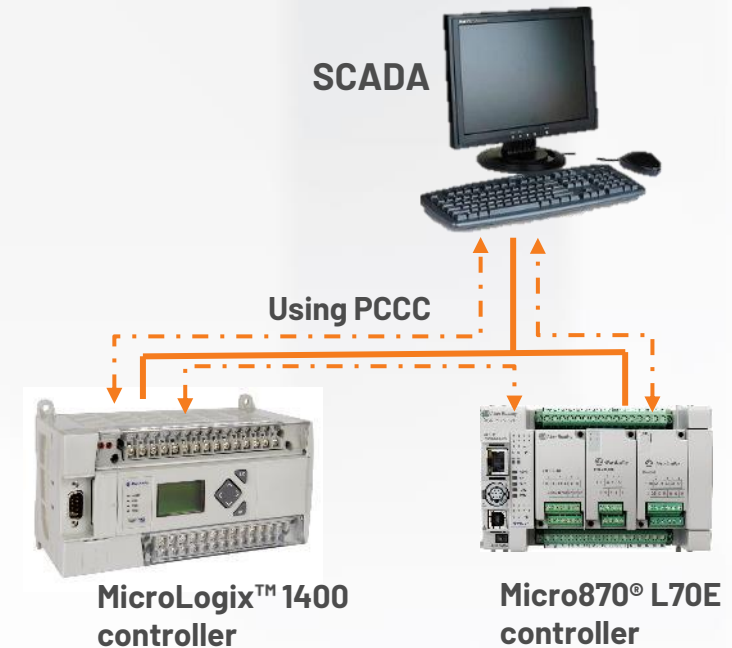
# PCCC support

Connected Components Workbench™ software version 22 and Micro800™ controller firmware revision 22 enhancements

- Legacy address mapping in Connected Components Workbench™ software version 22
  - Simplified user interface for ease of configuration
  - Similar format as in Studio 5000 Logix Designer® application
  - All import of CSV file to speed up configuration
  - Up to 100 entries can be mapped

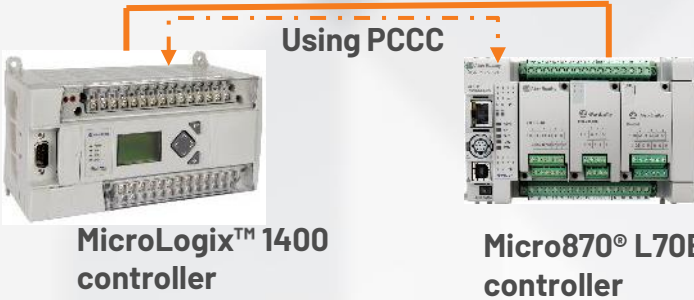
Controller - MicroLogix Mapping

Add	Delete	Import	Export
File Number	Variable Name	Data Type	MicroLogix File Type
7	N	INT[0..10]	N
8	F	REAL[0..10]	F

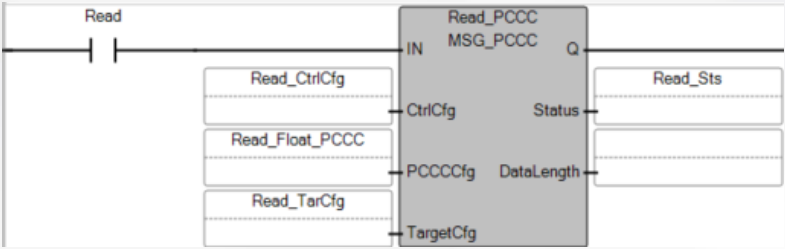


# PCCC example communicating to a MicroLogix™ 1400 controller

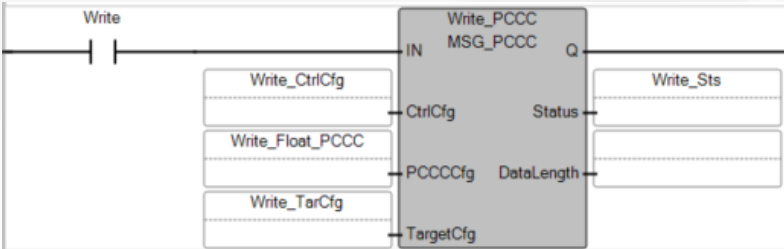
Connected Components Workbench™ software version 22 and Micro800™ controller firmware revision 22 enhancements



- Perform a Float data Read from MicroLogix™ 1400 to Micro870® L70E controller
- Perform a Float data Write to MicroLogix™ 1400 from Micro870® L70E controller



Name	Alias	Data Type	Dimension	Project Value	Initial Value
Read_CtrlCfg		CIPCONTR			
Read_CtrlCfg.Cancel		BOOL			
Read_CtrlCfg.TriggerType		UDINT			50
Read_CtrlCfg.StrMode		USINT			
Read_Float_PCCC		PCCC_CFG			
Read_Float_PCCC.FncCode		USINT			1
Read_Float_PCCC.SrcAdr		STRING			'F8.0'
Read_Float_PCCC.NumOfElements		USINT			1
Read_Float_PCCC.DstAdr		STRING			'Read_Float_Data'
Read_TarCfg		CIPTARGET			
Read_TarCfg.Path		STRING			'4.192.168.3.33'
Read_TarCfg.CipConnMode		USINT			1
Read_TarCfg.UcommTimeout		UDINT			0
Read_TarCfg.ConnMsgTimeout		UDINT			0
Read_TarCfg.ConnClose		BOOL			FALSE



Name	Alias	Data Type	Dimension	Project Value	Initial Value
Write_CtrlCfg		CIPCONTR			
Write_CtrlCfg.Cancel		BOOL			
Write_CtrlCfg.TriggerType		UDINT			50
Write_CtrlCfg.StrMode		USINT			
Write_Float_PCCC		PCCC_CFG			
Write_Float_PCCC.FncCode		USINT			2
Write_Float_PCCC.SrcAdr		STRING			'Write_Float_Data'
Write_Float_PCCC.NumOfElements		USINT			1
Write_Float_PCCC.DstAdr		STRING			'F8.0'
Write_TarCfg		CIPTARGET			
Write_TarCfg.Path		STRING			'4.192.168.3.33'
Write_TarCfg.CipConnMode		USINT			1
Write_TarCfg.UcommTimeout		UDINT			0
Write_TarCfg.ConnMsgTimeout		UDINT			0
Write_TarCfg.ConnClose		BOOL			FALSE



# Additional capabilities

## Micro800™ controller firmware revision 22 enhancements

- Program download to the controller via DF1
- Increased HMI and SCADA communication timing via CIP to Micro800™ controllers

Read from 2080-L70E-24QBB with V21 FW (Before CIP Symbolic Enhancement)				Read from 2080-L70E-24QBB with V22 (After CIP Symbolic Enhancement)		
Tag	Request time	No. of variables	Time taken	Request time	No. of variables	Time taken
First tag	11:35:55.260367	10	48.523ms	06:13:08.528	10	1ms
Last tag	11:35:55.308890			06:13:08.529		
Tag	Response time	No. of variables	Time taken	Response time	No. of variables	Time taken
First tag	11:36:15.263071	10	48.389ms	06:14:08.535	10	1ms
Last tag	11:36:15.311460			06:14:08.536		

### Before

```

Common Industrial Protocol
  Service: Get Attribute Single (Response)
    1... .... = Request/Response: Response (0x1)
    .000 1110 = Service: Get Attribute Single (0x0e)
  > Status: Success:

```

### After

```

Common Industrial Protocol
  Service: Multiple Service Packet (Request)
    0... .... = Request/Response: Request (0x0)
    .000 1010 = Service: Multiple Service Packet (0x0a)
    Request Path Size: 2 words
  > Request Path: Message Router, Instance: 0x01
  Service: Multiple Service Packet (Request)
    Number of Services: 10
  > Offset List
  > Service Packet #1: 'Add1_int' - Data_Table_Read
  > Service Packet #2: 'Addr1' - Data_Table_Read
  > Service Packet #3: 'Addr1_real' - Data_Table_Read
  > Service Packet #4: 'Addr1_string' - Data_Table_Read
  > Service Packet #5: 'Asdres_dint' - Data_Table_Read
  > Service Packet #6: 'BIT2' - Data_Table_Read
  > Service Packet #7: 'CLASS2' - Data_Table_Read
  > Service Packet #8: 'Country1' - Data_Table_Read
  > Service Packet #9: 'Rtr1' - Data_Table_Read
  > Service Packet #10: 'defd' - Data_Table_Read

```



**Rockwell  
Automation**

MQTT version 2 update

# Micro800™ MQTT user-defined function block (UDFB) version 2

MQTT client function block enable Micro800™ controller to communicate on the Internet of Things (IoT) space

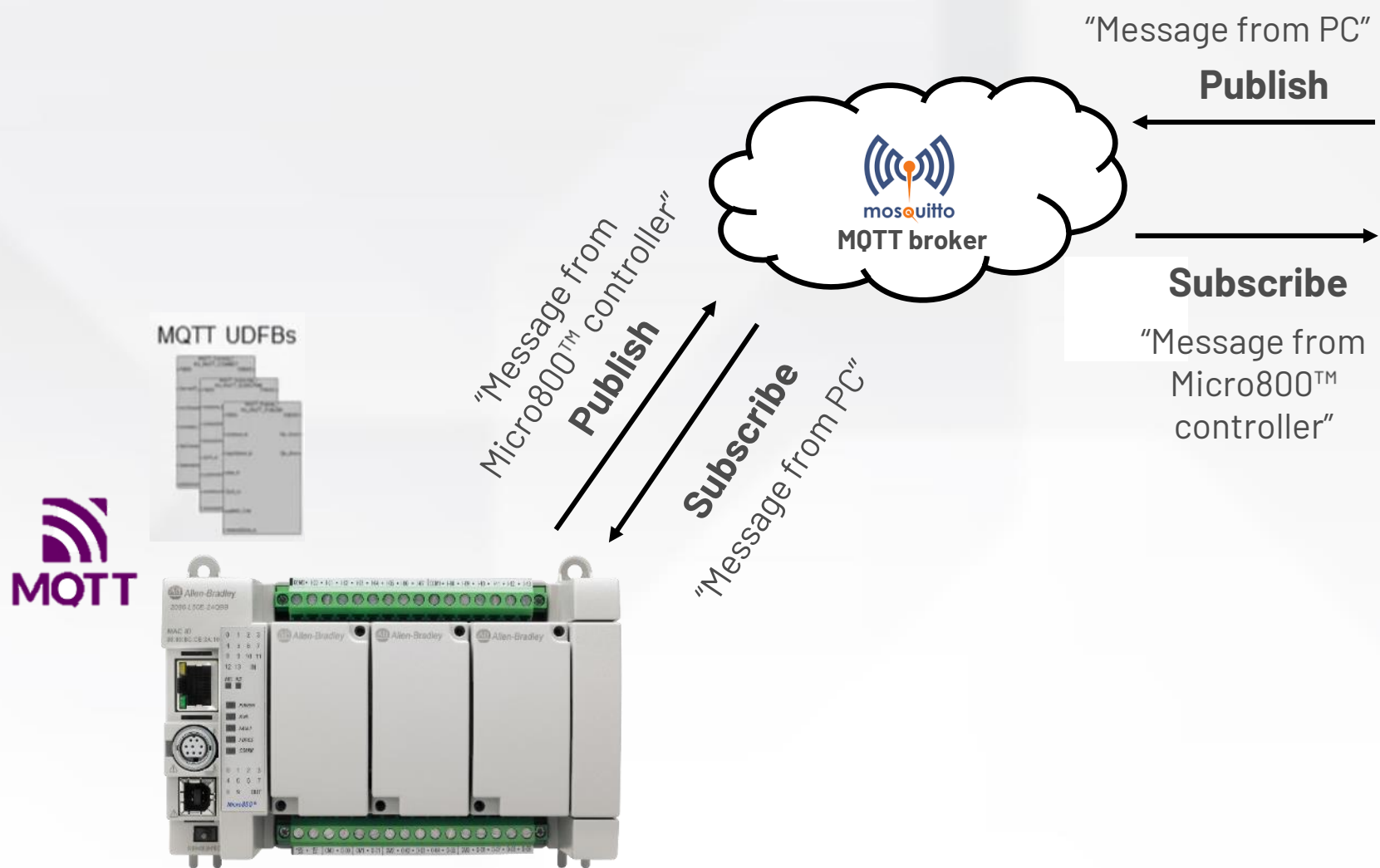
- Message Queuing Telemetry Transport (MQTT) protocol is one of the common protocols on the Internet of Things (IoT) space
- Publish and subscribe the topic to and from the MQTT broker
- Support authentication (username and password)
- Support Last Will and Testament
- Support Quality of Service 0 to 2
- Support communication on unencrypted port (Port 1883) only
- Tested with private and public MQTT brokers such as CloudMQTT and Mosquitto
- Tested on ThingWorx platform with MQTT client connector, mobile phone application and PC MQTT client software

## New capabilities in MQTT user-defined function block (UDFB) version 2

- Support subscription and publish to an array of pre-defined topics
- Auto reconnect when there is a loss of communication to the broker



# MQTT capability demonstration



MQTT Explorer

MQTT Explorer

Application Edit View

MQTT Explorer Search...

DISCONNECT

Topic

Value

Connections

PC MQTT Client  
mqtt://192.168.1.200:1883/

test.mosquitto.org  
mqtt://test.mosquitto.org:1883/

MQTT Connection mqtt://test.mosquitto.org:1883/

Topic QoS

micro800/topic1 0

MQTT Client ID  
mqtt-explorer-097b9577

CERTIFICATES BACK

History

Stats

MQTT Client Sample Code v2.0\_L50E - Connected Components Workbench Developer Edition

File Edit View Device Tools Communications Window Help

Connected Run Mode Change Theme: Default

Terminal Application Language:

Project Organizer

Name: MQTT Client Sample Code v2.0\_L50E

Devices Trends

Micro850

Programs

MQTT\_Client

Local Variables

MQTT\_Subscriptions

Local Variables

MQTT\_Publications

Local Variables

Global Variables

User-Defined Function Blocks

RA\_MQTT\_SUBSCRIBE\_v2

Local Variables

RA\_MQTT\_CONNECT\_v2

Local Variables

RA\_MQTT\_PUBLISH\_v2

Local Variables

RA\_DNS\_RESOLVE\_HOST\_NAME\_v2

Local Variables

RA\_ADDR\_STRING\_TO\_OCTETS

Local Variables

RA\_RTC\_SET

Local Variables

RA\_IPADDRESS\_OCTETS\_TO\_STRING

Local Variables

RA\_SNTP\_QUERY

Local Variables

RA\_SNTP\_SET\_RTC

Local Variables

User-Defined Functions

DataTypes

Arrays

Structures

Micro850 MQTT Spy List MQTT\_Client-POU

Name: MQTT Spy List Refresh Rate: 1000

Name	Logical Value	Data Type	Comment
DNSIPAddr	...	USINT	
Variables: 4 Items			
DNSIPAddr[0]	10	USINT	
DNSIPAddr[1]	0	USINT	
DNSIPAddr[2]	0	USINT	
DNSIPAddr[3]	1	USINT	
MQTTBrokerName	test.mosquitto.org	STRING	
EnableDNS	<input type="checkbox"/>	BOOL	
locServerIPAddress	...	IPADDR	IP Address e.g spec
clientName	MyClientName	STRING	
EnableMQTT	<input type="checkbox"/>	BOOL	
MQTTsocketSts	0	USINT	
Subscriptions[1]	...	MQTT_SUBSCRIBE	
maxSubscriptions	10	DINT	
enableSubscriptions	<input type="checkbox"/>	BOOL	
Publications[1]	...	MQTT_PUBLISH	
maxPublications	10	DINT	
enablePublications	<input type="checkbox"/>	BOOL	
ChangeOfState	<input type="checkbox"/>	BOOL	
Interval	<input type="checkbox"/>	BOOL	
intervalTime	T#0s	TIME	
OnDemand	<input type="checkbox"/>	BOOL	





**Rockwell  
Automation**

Modernize your machines  
with Micro800™ controllers


# Modernize your machines with Micro800™ controllers

Active

Active Mature

End of Life

Discontinued

 Modernization paths

DNP3 support	
Class 1 implicit messaging support	
DF1 support (full-duplex, half-duplex and Radio modem)	
CIP Symbolic	CIP Symbolic and PCCC
Supports expansion modules	
Motion control with pulse train output (PTO)	
Supports plug-in modules and microSD cards	
EtherNet/IP enabled	



**Micro810®**  
Smart relay



**Micro820®**  
Remote automation



**Micro850® L50E**  
High embedded plug-in



**Micro870® L70E**  
High memory and expansion I/O



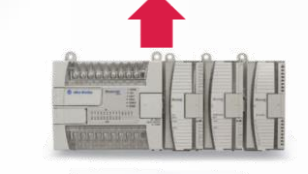
**Pico™**



**MicroLogix™ 1000**




**MicroLogix™ 1100**



**MicroLogix™ 1200**



**MicroLogix™ 1400**



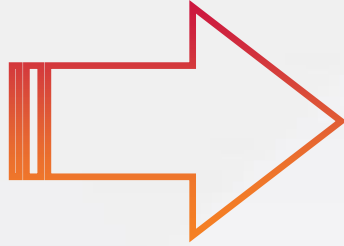
**MicroLogix™ 1500**



**CompactLogix™ 5370**

Micro800™ controllers provide **better performance, availability and longevity**, while maintaining the MicroLogix™ communication with the Micro870® L70E controller

# Benefits of MicroLogix™ to Micro870® L70E modernization






## Protocol compatibility

- Support **DNP3 with Secure Authentication version 5 (SAv5)**
  - Remote password update function
- Support **PCCC commands**
  - SLC Typed Read and Write
  - Function code A9, A1 and AB
- Legacy address mapping for ease of reusing the same HMI and SCADA

## New expansion

- **Ease of integration** using EtherNet/IP devices with pre-defined tags for PowerFlex® 520 series and Kinetix® 5100 drives
- **Cloud connectivity** with MQTT user-defined function blocks (UDFB)
- Achieve **code modularity** with use of user-defined function blocks (UDFB) and user-defined tags (UDT)

## Incremental benefits

- Enhanced performance 
- Considerable reduction in planned downtime
- Scalable offering with plug-ins and expansion I/O to meet different Micro space requirements. 
- Enhanced security 
  - Encrypted firmware and password protection support for program and code level

### Tools

- **Logix Theme** in Connected Components Workbench software provides instruction familiarity to RSLogix 500® users and allow copy and paste of code
- **MicroLogix™ to Micro800™ controller conversion tool** in Connected Components Workbench software helps customers to jump-start in Micro800™ project

Controller - MicroLogix Mapping

File Number	Variable Name	Data Type	MicroLogix File Type
7	N	INT[0..10]	N



**Rockwell  
Automation**

Intelligent DIO



**Rockwell  
Automation**

# FLEX 5000<sup>®</sup> I/O overview



# FLEX 5000® I/O

Flexible distributed I/O platform

## Rugged design

Operating temperature:  
-40...+70 °C  
(-40...+158 °F)

Hazardous environments:  
Class I, Div. 2  
Zone 2 Groups  
A, B, C, D

## XT

(Extreme environment)  
Class G1, G2 and G3  
conformal coating

## Network adapters

1 gigabit (Gb) EtherNet/IP™ and backplane  
Supports copper or fiber media



## I/O modules

Support standard and safety  
I/O modules in one bank

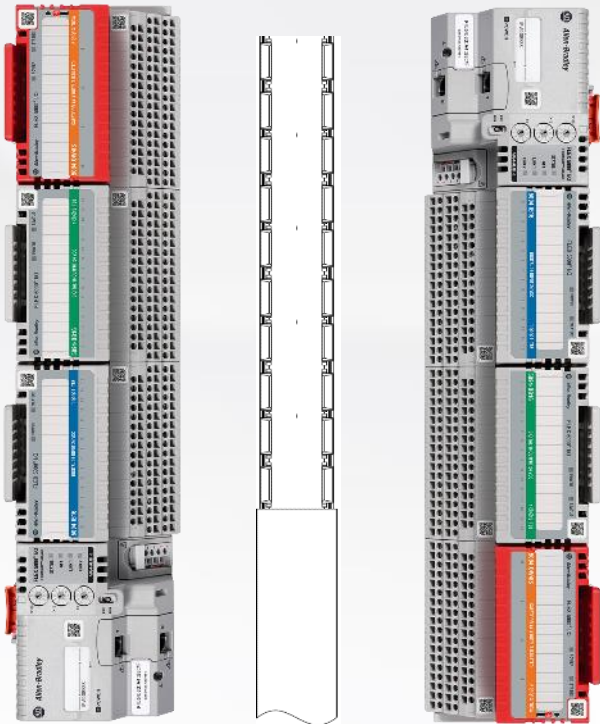
Standard I/O:  
8/16/32-channel digital in/out  
8-channel analog in/out

Safety I/O:  
(certified up to SIL 3,  
PLe, Cat. 4)  
16-channel digital in/out  
4-channel analog in/out

# FLEX 5000® I/O

Flexible installation options

Mount the I/O to meet application requirements



Mount up to 8 or 16 I/O modules

Horizontal or vertical  
Can be inverted

Interconnect cable bank expansion



# FLEX 5000® I/O

Flexibility in design and maintenance

## Simplified system design and maintenance

**One-to-one RTB mapping**

**Removable terminal block (RTB)**

**Mounting Base (MB)**

**Easy snap-on installation**

### Catalogs:

RTB3, RTB3I, RTB3W,  
RTB3T, RTB3IT, RTB3AC,  
RTB32C, RTB32V

**Per channel cold junction compensation (CJC), remote CJC support**

**RTB options:**  
Screw and spring/push-in



**Simple plug-in shielding TB**

**Easy terminal base selection**

**Consistent I/O and power wiring**

# FLEX 5000® I/O

Flexible network topologies



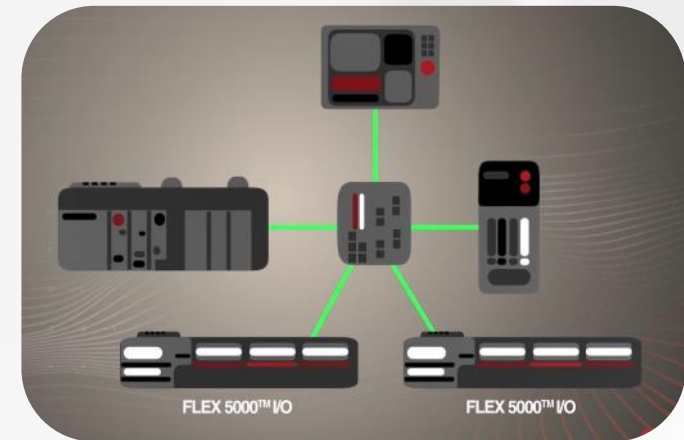
1 gigabit (Gb) EtherNet/IP™  
1 gigabit (Gb) backplane speed

Copper or small form-factor  
pluggable (SFP) fiber ports

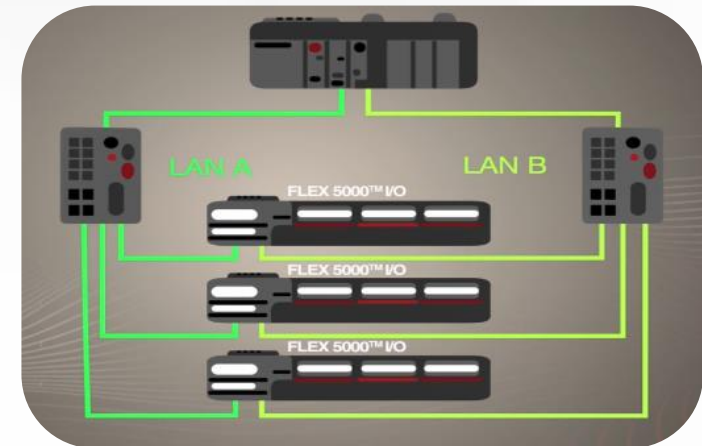
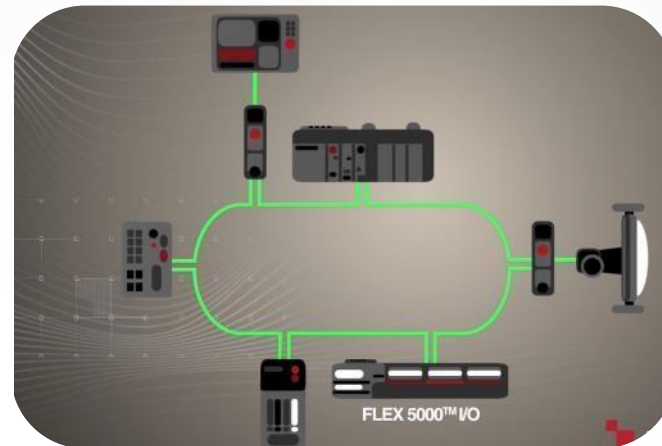
Linear



Star



Parallel Redundancy Protocol (PRP)





# FLEX 5000® I/O

Plant-wide I/O for Discrete, Hybrid and Process industries

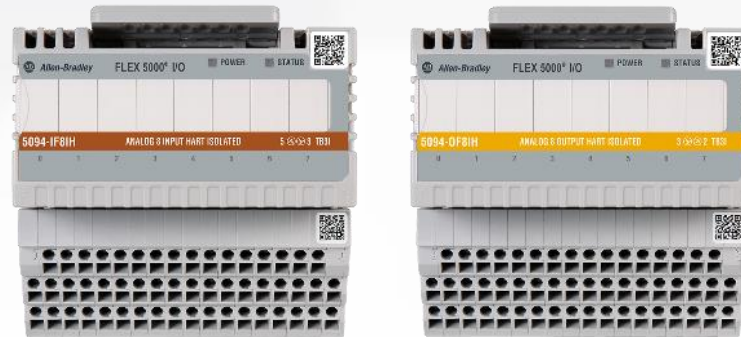
## Digital modules

- 8/16/32 points digital input or output
- Eight points isolated relay output
- Counter functionality
- Electronic output protection



## Analog modules

- Eight channel analog input or output
- Highly integrated HART
- Voltage/Current/RTD/Thermocouple input module



## Specialty modules

- High-speed counter
- Frequency input



Every I/O module has dual color light-emitting diodes (LEDs) for status and diagnostics and QR Code for identification

# FLEX 5000® I/O

Integrated control and safety for the Discrete, Hybrid and Process industries

Offers a complete portfolio of discrete and analog fail-safe I/O modules, designed for Discrete and Process safety applications that require speed, frequency measurement, temperature sensors, analog devices with HART, and digital safety devices for functional safety certified in accordance with IEC 61508. TÜV certified up to SIL 3, PLe, Cat. 4.

## FLEX 5000® I/O modules with GuardLogix® 5580 safety controller

Provide exceptional ease of use with reduced installation time and cost

- **NO** special wiring
- **NO** user programming code
- **NO** I/O Add-On Instructions
- **NO** additional hardware required

### Digital safety



5094-IB16S  
5094-IB16SXT



5094-OB16S  
5094-OB16SXT



5094-OW4IS  
5094-OW4ISXT

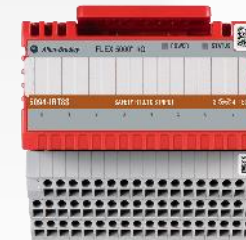
### Analog safety



5094-IF4IHS  
5094-IF4IHSXT



5094-OF4IHS  
5094-OF4IHSXT



5094-IRT8S  
5094-IRT8SXT



5094-IJ2IS  
5094-IJ2ISXT





**Rockwell  
Automation**

# Resources

# *make sure* **it's genuine**

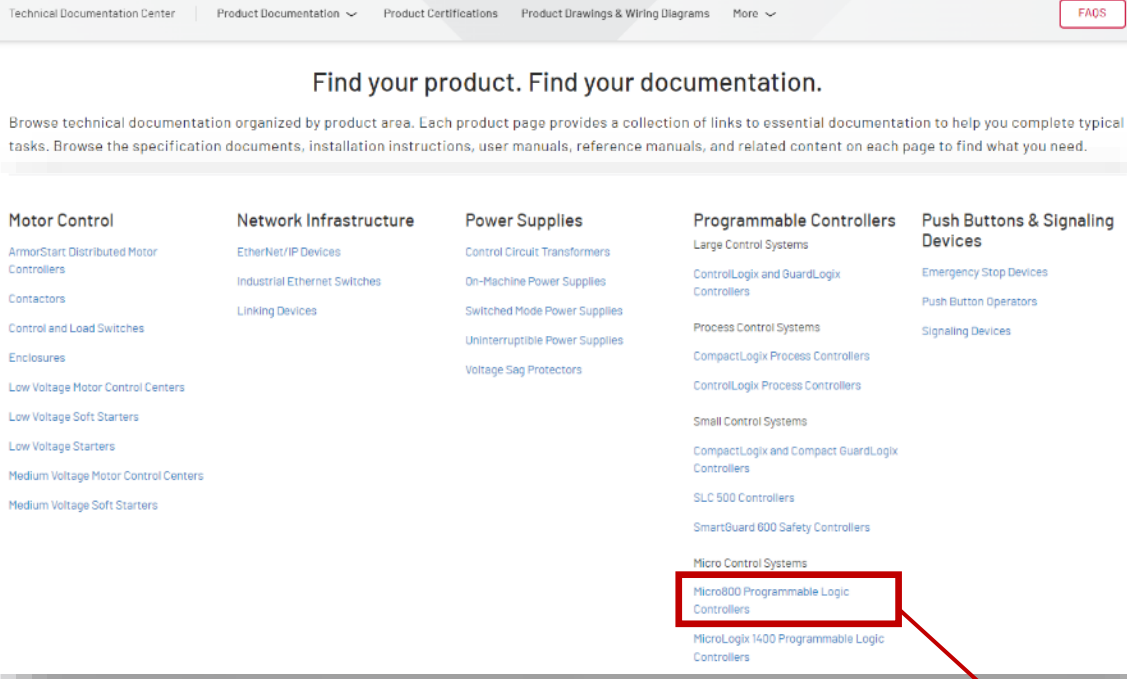
Avoid the risks of unauthorized resellers and counterfeit products by securing your supply chain and purchasing with confidence from an Authorized Distributor.

[Learn more about avoiding the dangers of unauthorized sources and counterfeit products.](#)

**Plus, discover the benefits of Product Registration, including a complimentary warranty extension.\***

Visit [rok.auto/product-registration](https://rok.auto/product-registration) to learn more

*\*Product Registration Program Extended Warranty Terms apply, see [Product Registration webpage](#) for details.*



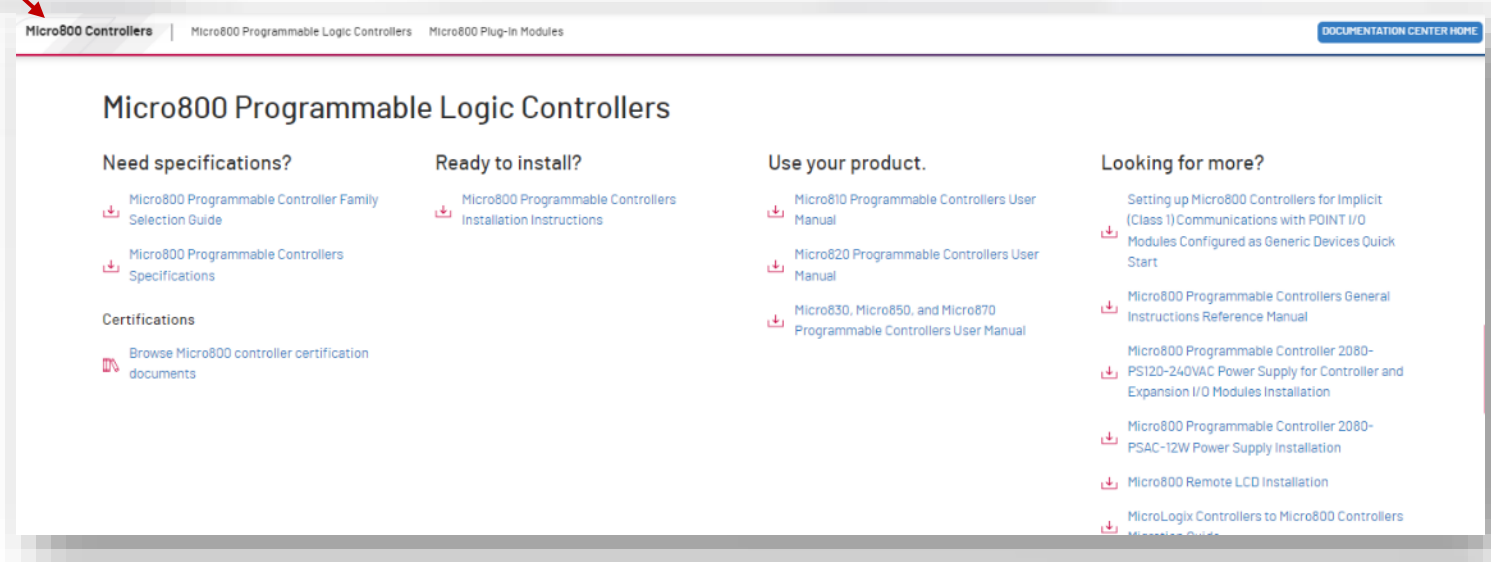
# Technical Documentation Center

- Access technical content organized by product line
- Each page includes links to essential manuals to help you install, configure, and use your product
- No need for multiple searches; find what you need, all in one place

[Visit the Technical Documentation Center](https://www.rockwellautomation.com/techdocs)

[rok.auto/techdocs](https://www.rockwellautomation.com/techdocs)

Or scan here.



# SHARE YOUR feedback

Download the Rockwell Automation **Events ROK App**

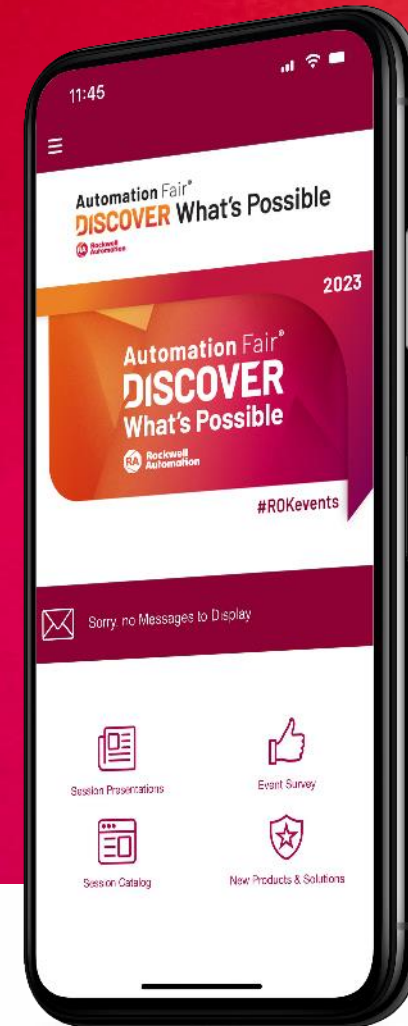
Select **Automation Fair 2023** and login

Click on **Session Catalog** and select **IE101**

- Click on the survey tab
- Complete the survey and submit



Please complete the session survey on the mobile app







## Inclusive terminology

Rockwell Automation recognizes that some of the terms that are currently used in our industry and in this presentation are not in alignment with the movement toward inclusive language in technology.

We are proactively collaborating with industry peers to find alternatives to such terms and making changes to our products and content. Please excuse the use of such terms in our content while we implement these changes.



---

expanding **human possibility**<sup>®</sup>

---

